



LINE FOR CUTTING DASH INNER

Automotive industry



ARCH FRAME PRESS 75 TONS



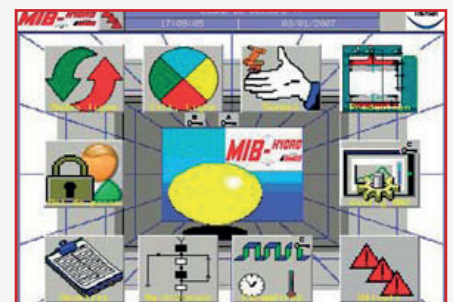
Characteristics:

- Force : 75 tons
- Stroke : 1200 mm
- Maximum passage
- Tables 2110 x 1350 mm
- Rate line : 120 pieces/hour



Equipment:

- A carpet of transport motorized of the parts
- A carpet of evacuation motorized of waste
- A carpet of coating motorized and sliding to bring the parts under the press
- A robot for the evacuation of the parts under the press
- A system of palletization of the full and empty containers
- An automate of supervision with touch panel



Operations:

- Automatic alimentation
- Coating of the part under press
- Conformation in the tool
- Cut out primary
- Piloting of cutting tools
- Evacuation and deposits by robot in container
- Management of the containers by carroussel of exit



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Design and manufacturing according to specifications

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